



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2365

Job Sheet 177032



Part No: D2365

Job Qty: 20 ea

Part Name: Wearplate Pip Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev A Removed from 9 Digit 05-12-05 JLM (IPP Rev:B Now On Waterjet 08-04-04 JLM
Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SL 18/05/13
100	Waterjet	20 pcs	5/24/18	5/24/18	0.02	0.58	Waterjet1		SC 18/05/13
120	QC	20 pcs	5/24/18	5/24/18	0.00	0.00	QC8		38
130	HandFinish	20 pcs	5/24/18	5/24/18	0.00	0.40	HandFinish1		SA 18/05-16
140	QC	20 pcs	5/24/18	5/24/18	0.00	0.00	QC7		38
150	Small Fab	20 pcs	5/24/18	5/24/18	0.00	0.46	Small Fab		9-89 DAS
160	QC	20 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
170	Packaging	20 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3		57006 6 JUL 13 2018 9-89
180	QC21-SA	20 Ea	5/24/18	5/24/18	0.00	0.00	QC21		DAS 18.07.13

Part Op 100 - 1-Cut as per Dwg D2365

Descriptions: 150 - Install Insert as per Dwg D2365

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FE-832-EF	Pem Insert D3996-FE-832-EF	40 Ea (2 ea)	90-Start up Operation	
M6061T6S.063	6061-T6 .063 Sheet	.0940 sf (.0047 ea)	150-Small Fab	

D3996-FE-832-EF

5039054 18x

5076006

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	FE-832-EF	40	152	0
150-Small Fab	M6061T6S.063	0	181	0



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Container No: S071106



Part: D2365

Job No: 177032

Serial No/Batch: S071106

Revision:

Inspector:

Date: 05/14/18

23
36
046

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wear Plate	1.250Inches $\pm$ 0.010	1.260 1.240	1,251	
2	Wear Plate	1.000Inches $\pm$ 0.010	1.010 0.990	1,001	
3	Wear Plate	0.625Inches $\pm$ 0.010	0.635 0.615	0,627	
4	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,251	
5	Wear Plate	0.500Inches $\pm$ 0.010	0.510 0.490	0,499	
6	Wear Plate	0.125Inches $\pm$ 0.010	0.135 0.115	0,125	Radius
7	Wear Plate	0.290Inches + 0.006 - 0.001	0.296 0.289	0,290	Diameter
8	Wear Plate	0.191Inches + 0.006 - 0.001	0.197 0.190	0,191	Diameter

Plex 5/4/18 12:36 PM Dart.Gagnon.Michelle